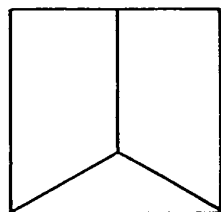
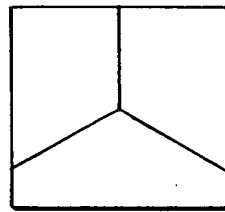


FIG. 28

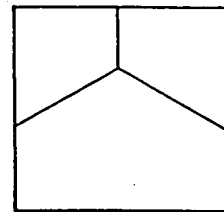
APEX
DECENTRATION



TOWARDS FACE,
58% ACTIVE

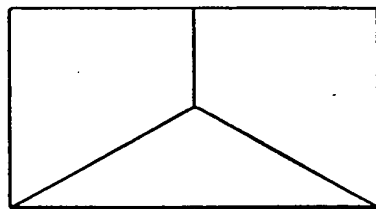


CENTERED,
100% ACTIVE

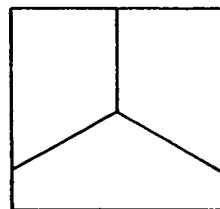


TOWARD EDGE,
58% ACTIVE

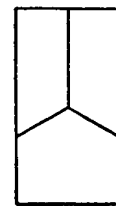
BOUNDARY
PROPORTIONS



1.73:1

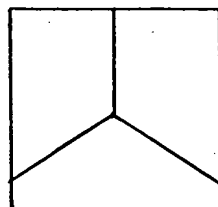


SQUARE

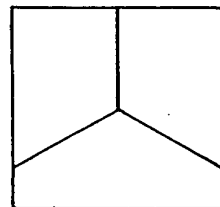


1:2

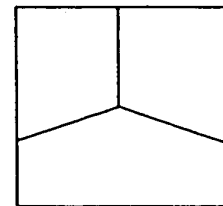
AXIS
CANT



CANT = -9.74°



UNCANTED



CANT = +15°